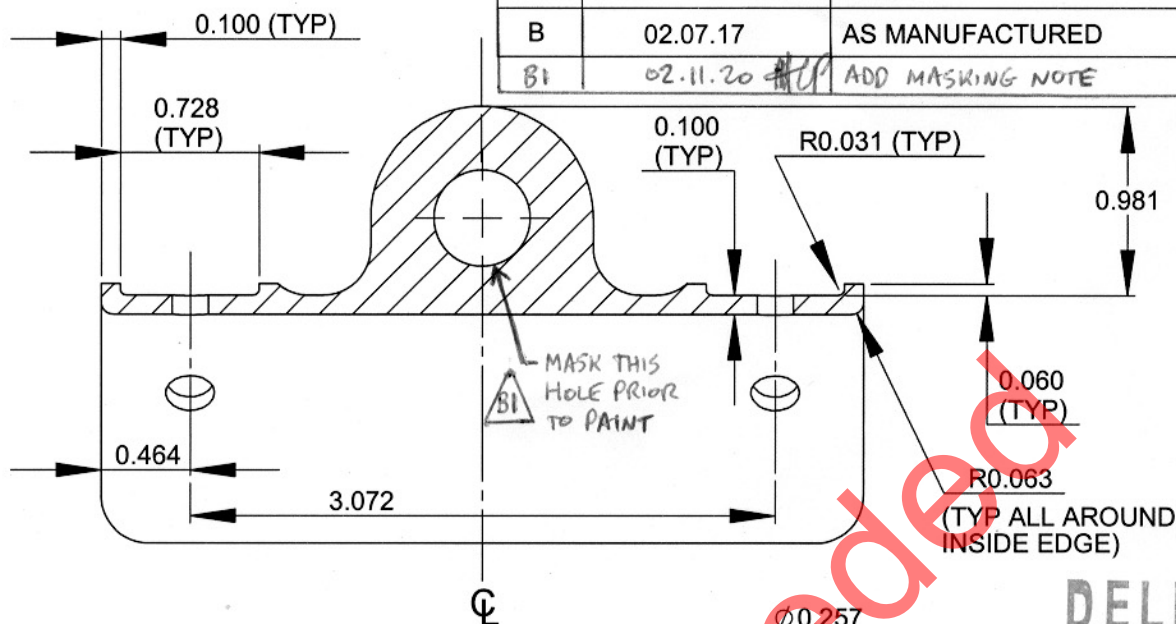
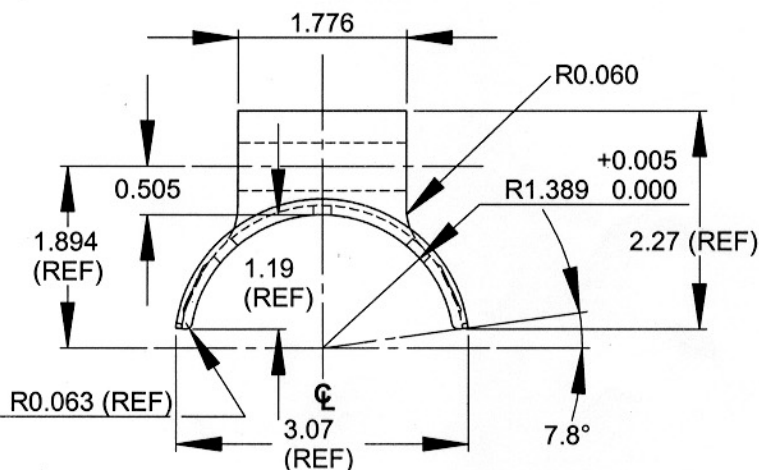


DART

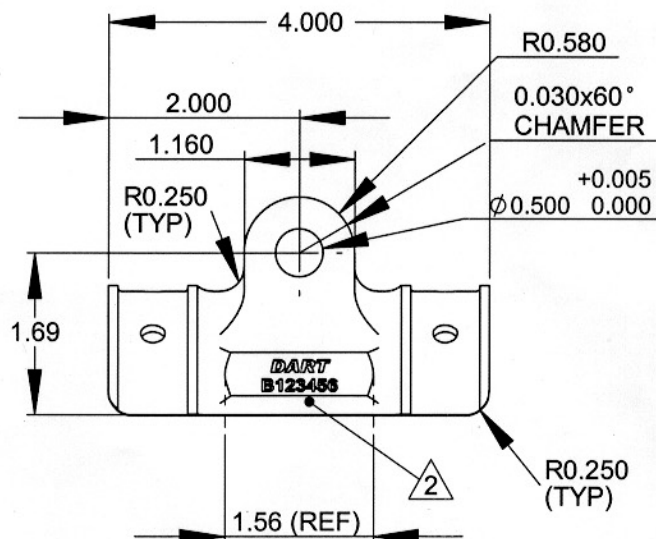
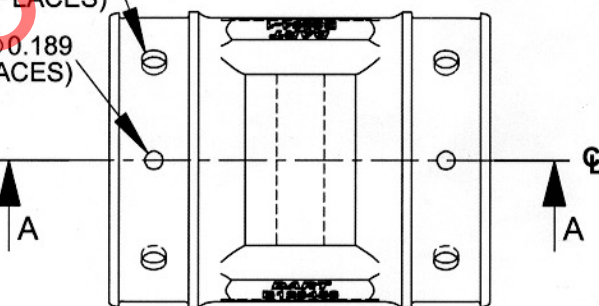
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2894	REV. B SHEET 1 OF 1
DATE 02.07.17	TITLE Ø 2.750 SUPPORT SCALE 1:2		
A	02.04.02	NEW ISSUE	
B	02.07.17	AS MANUFACTURED	
B1	02.11.20 <i>[Signature]</i>	ADD MASKING NOTE	

**D2894-1 SUPPORT**

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) 0.50" WIDE x 1.56" LONG x 0.005" MIN HEIGHT FLAT,
WITH R0.25 RADIUS OF TRANSITION, IN THIS AREA.
IDENTIFY WITH DART LOGO AND PART NUMBER ON ONE
SIDE AND DART LOGO AND BATCH NUMBER ON OPPOSITE
SIDE USING 0.010-0.020 DEEP LETTERING
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART
QSI 005 4.3
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES



DRILL AT 45°
FROM CENTER
(TYP 4 PLACES)
Ø0.257
Ø0.189
(TYP 2 PLACES)



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